

LNPTTM LUBRICOMPTM COMPOUND RX94033

DESCRIPTION

LNP LUBRICOMP RX94033 compound is based on Nylon 6/6 resin containing aramid fiber, glass fiber and PTFE. Added features of this grade include: Internally Lubricated, Wear Resistant.

GENERAL INFORMATION	
Features	Wear resistant
Fillers	Glass Fiber, Aramid Fiber, PTFE
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break, 5 mm/min	117	MPa	ISO 527
Tensile Strain, break, 5 mm/min	3.8	%	ISO 527
Tensile Modulus, 1 mm/min	6300	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	168	MPa	ISO 178
Flexural Stress, break, 2 mm/min	167	MPa	ISO 178
Flexural Modulus, 2 mm/min	5300	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched 80*10*4 +23°C	45	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	6	kJ/m ²	ISO 180/1A
THERMAL ⁽¹⁾			
CTE, 23°C to 60°C, flow	4.2E-05	1 /°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	1.02E-04	1 /°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	255	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	232	°C	ISO 75/Af
PHYSICAL ⁽¹⁾			
Mold Shrinkage, flow ⁽²⁾	0.4 – 0.6	%	SABIC method
Density	1.35	g/cm ³	ISO 1183
Water Absorption, (23°C/24hrs)	0.81	%	ISO 62-1
INJECTION MOLDING ⁽³⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	



PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	275 – 290	°C	
Front - Zone 3 Temperature	295 – 305	°C	
Middle - Zone 2 Temperature	280 – 295	°C	
Rear - Zone 1 Temperature	265 – 275	°C	
Mold Temperature	80 – 95	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	